



F King (Wigan) Ltd WN3 4HW
 (UK WG 025 EEC)
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PRODUCT SPECIFICATION

PRODUCT NAME	CORNED BEEF
Product description:	Corned Beef made from carcass beef. 120% Corned Beef.
Ingredient list:	Cooked Beef , Beef, Salt, Sugar, Preservative: Sodium Nitrate (E250)
Shelf life:	Tins - 60 months from production date. Slices - 21 Days from day of packing.
Product Coding	Cans are ink-jet marked with production date and production batch. Sliced products have a outer product label with: Batch code, Product Net Weight & Use by dates
Storage conditions	Store at room temperature. Unless Sliced then Keep refrigerated at ≤5°C and Use within 3 days of opening.
Product packs / units	4.5kg (10LB) or 2.72kg (6LB) Tins or Various sizes depending on customer requirements for sliced product.

NUTRITIONAL ANALYSIS/INFORMATION

All units are g per 100g unless stated otherwise.

	g / 100g	Typical Average Values per 100g
Energy KJ	K Joule	941
Energy Kcal	Kcal	225
Protein	g	24.8
Fat	g	13.0
Of which saturates	g	5.2
Carbohydrates	g	1.0
Of which sugars	g	1.0
Salt	g	2.25

LABORATORY ANALYSIS (MICROBIOLOGICAL)

Microbiological Standards: Sterilized Product, unless sliced.

MICRO	TARGET	ACCEPTABLE	UNACCEPTABLE
TVC	<10,000	10,000 - <100,000	>100,000
Enterobacteriaceae	<100	100 - <1000	>1000
E Coli isolation	<10	10 - <100	>100
Clostridium Perfringens	<10	10 - <100	>100
Staphylococcus aureus	<20	20 - <100	>100
L. Monocytogenes isolation	Absent in 25g	Isolated in 25g < 10	Isolated in 25g > 10
Salmonella sp isolated	Absent in 25g	Isolated in 25g < 10	Isolated in 25g > 10

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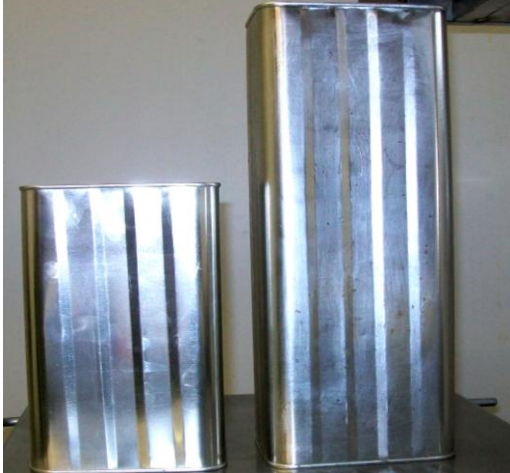

ALLERGENS, DIETARY CLAIMS & ADDITIVES

Allergens: Is the Product Free From	Yes	No	Comments
Nuts and Nut Derivatives (including Tree Nuts and Peanuts)	Y		
Poppy, Sesame and Sunflower seeds and their Derivatives	Y		
Milk and milk derivatives (including Whey Proteins, lactose and Milk Proteins)	Y		
Egg and egg derivatives (including egg powders)	Y		
Soya and soya derivatives (including Soya Bean oil, lecithin, HVP)	Y		
Maize and Maize derivatives	Y		
Genetically modified Soya or Soya derivatives	Y		
Genetically modified Maize or Maize derivatives	Y		
Wheat and Wheat derivatives (Including HWP, Rusk, Wheatflour, Wheat Starch, Wheat Germ)	Y		
Rye, Barley, Oats or their derivatives.	Y		
Fish, Crustaceans, Molluscs and their derivatives	Y		
Additives: Is the Product Free From	Yes	No	Comments
Colours: Natural or artificial	Y		
Preservatives		N	
Antioxidants (BHT, BHA)	Y		
Antioxidants (other than BHT, BHA)	Y		
Glutamates	Y		
Phosphates	Y		
Other additives	Y		
Sweeteners	Y		
Beef and Beef Derivatives		N	
Pork and Pork Derivatives	Y		
Poultry or Poultry Derivatives	Y		
Lamb, Mutton or Lamb, Mutton Derivatives	Y		
Fish or Fish derivatives	Y		
Added Salt		N	Salt
Added Sugar		N	
Dietary Claims: Is the Product suitable for;	Yes	No	Comments
Vegetarians		N	
Vegans		N	
Celiacs (Gluten Free)	Y		
Diabetics	Y		

FINISHED PRODUCT STANDARD

Appearance	Reasonably uniform marbling without separated fat or gelatine when cut. Free from significant pieces of skin or sinew.
Colour	Typical of corned Beef
Flavour	Typical of corned Beef
Foreign Matter Control	Foreign Body and Glass Inspection is carried out continuously. (Glass audits are carried out fortnightly)
Usage instructions	Product is ready to eat; Remove the product from the packaging before consuming for sliced products. For Tinned corned beef; Sanitise tin before opening and slice or cut to desired size before consuming.
Metal Detection Control CCP 4	2mmFe 3mmN/Fe 4mmS/S 2.8mm Lead Slices:- 2.5mmFe 3.5mmN/Fe 5.5mmS/S.

PRODUCT PACKAGING INFORMATION

Primary /Food contact Packaging Material:	First Electrolytic Tinplate Cans & Packaging trays & films for Slices.	
Tins (6lb or 10lb)		Slices in Tray
		

DISTRIBUTION

Distribution Temperature	Room Temperature, unless sliced then 0-5°C
Storage Temperature (unopened & Opened)	Room Temperature, unless sliced then 0-5°C
Suitable for freezing?	NO

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