

# Wrights

## Product Specification

**Product Code and Product Name: 1120 6 Inch Sausage Roll**

**Product Description:** Oblong Sausage Roll encased in a traditional Puff Pastry - Baked

**Ingredients:**

**Wheat** Flour, Water, Pork (15%), Vegetable Fats & Oils [Palm, Rapeseed, Water, Salt, Lemon Juice, Emulsifier (E471), Citric Acid], Rusk [**Wheat** Flour, Water, Salt, Raising Agent (E503ii)], Salt, Glaze [Water, Modified Starch, Vegetable Oil, **Milk** Proteins, Emulsifiers (**Soya** Lecithin (E322), E471), Acidity Regulators (E339iii), Colour (E160a)], Spices, Sugar, Flavour Enhancer (E621), Stabiliser (E450), Preservatives (E221, E223), Emulsifier (E451i), Dextrose, Antioxidants (E301, E304, E307), Flavouring, Onion Powder, Spice Extracts, Herb Extracts, Colour (E120).

**Allergens:** For allergens (including cereals containing gluten) see ingredients In **Bold**. May contain **Nuts**.

**Brief outline of Process Step:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85 °C)
- Cooling (CCP 2 <8 °C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing *(If applicable)*
- Baking *(if applicable)* (CCP 1 target minimum temperature 85 °C)
- Cooling (CCP 2 <8 °C within 4 hours)
- Packing *(If applicable)*
- Metal Detection (CCP 3)
- Outer case packaging *(If applicable)*
- Despatch

**Reheating Guidelines:**

Place on a baking tray in a pre-heated oven at 200 °C / 400 °F / Gas Mark 6 for approximately 15 - 20 minutes.

Ensure product is piping hot throughout before serving.

**Nutrition Information:**

	Typical Values per 100g (Analysed)
Energy kJ	1350
kcal	325
Fat (g)	20.9
Of which Saturates (g)	1.55
Carbohydrates (g)	23.3
Of which Sugars (g)	2.5
Fibre (g)	4.5
Protein (g)	8.5
Salt (g)	1.6

**Micro Standards:**

	Target	Fail
TVC	<100	>5000
Enterobacteriae	<10	>100
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100
Yeast	<1000	>10000
Mould	<20	>100

**Packed:** 1 x 110g approximately      **Pallet Information:** N/A

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below 8°C. Fragile product, handle with care.

**Shelf Life:** 5 days from day of bake.

**Country of Origin:** Produced in the UK.

**I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.**

**Signed:** C. Creasey      **Date:** 21.02.13

**Position:** Specifications Technologist

**Please note: We will consider this specification to be accepted unless otherwise advised**

**SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
21.02.13	3	Specification review and moved to new specification format	Customer	17.03.10

Issue Date: 28.06.00	Issue No: 3	Doc Ref: 1120 6 Inch Sausage Roll
Re-issue Date: 21.02.13		